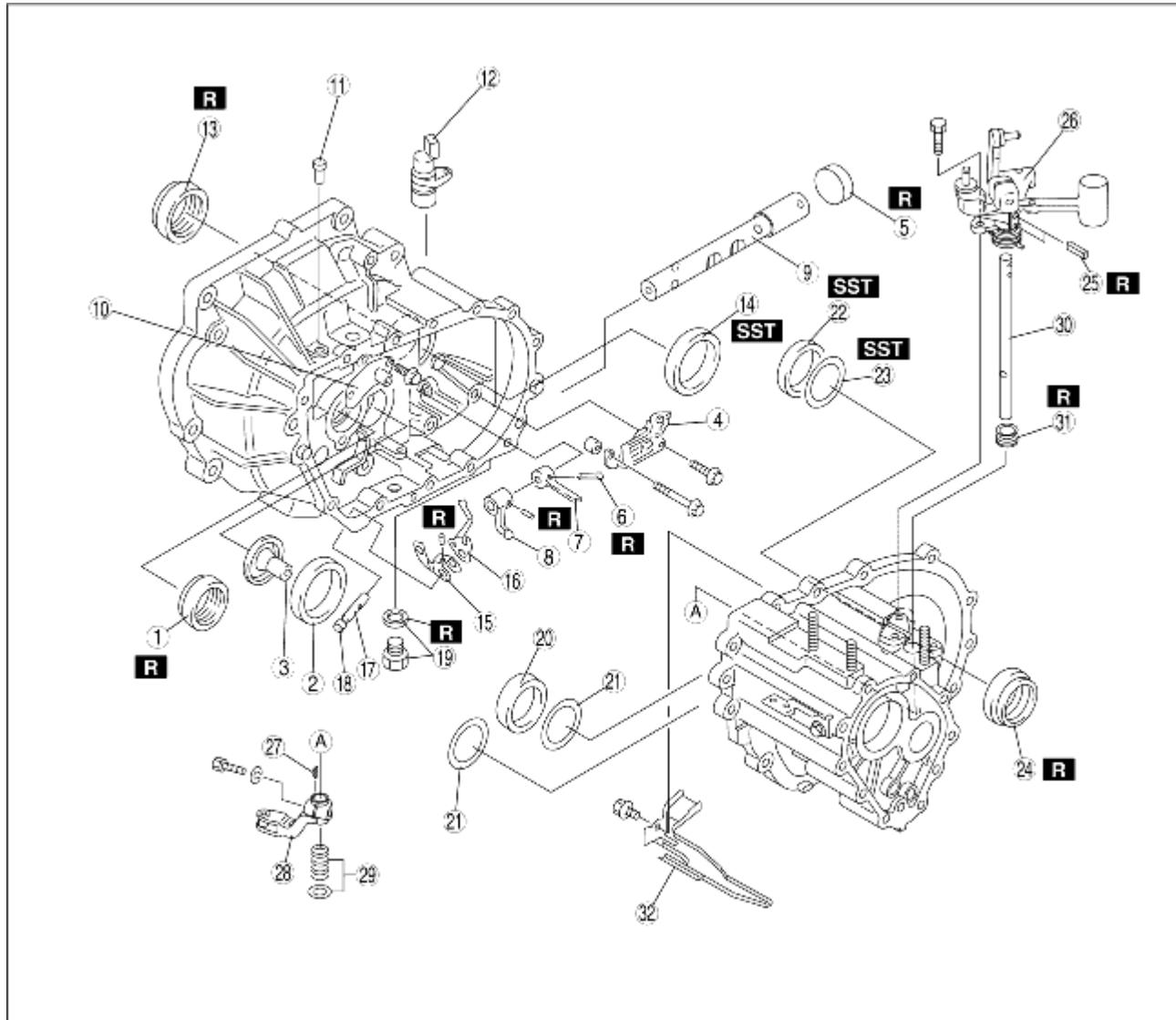


CLUTCH HOUSING AND TRANSAXLE CASE COMPONENTS DISASSEMBLY

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1. Disassemble in the order indicated in the table.



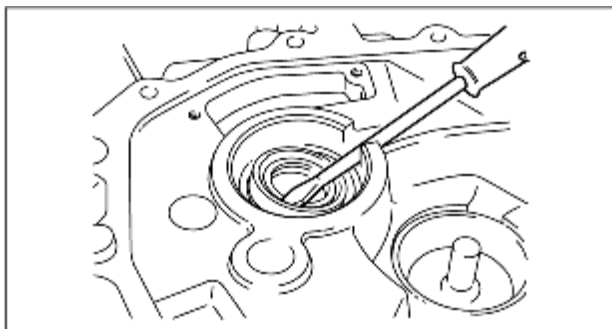
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1	Oil seal (primary shaft) (See Oil Seal (Primary Shaft) Disassembly Note.)
2	Bearing race (secondary shaft) (See Bearing Race (Secondary Shaft) Disassembly Note.)
3	Funnel
4	Guide plate component
5	Sealing cap
6	Roll pin (See Roll Pin Disassembly Note.)
7	Selector

8	Change arm
9	Control rod (See Control Rod Disassembly Note.)
10	Breather cover component
11	Breather
12	Vehicle speed sensor
13	Oil seal (differential) (See Oil Seal (Differential) Disassembly Note.)
14	Bearing race (differential) (See Bearing Race (Differential) Disassembly Note.)
15	Lever set spring
16	Reverse lever
17	Reverse lever shaft (See Reverse Lever Shaft Disassembly Note.)
18	Blind plug
19	Drain plug and washer
20	Bearing race (transaxle case) (See Bearing Race (Transaxle Case) Disassembly Note.)
21	Adjustment shim
22	Bearing race (differential) (See Bearing Race (Differential) Disassembly Note.)
23	Adjustment shim
24	Oil seal (differential) (See Oil Seal (Differential) Disassembly Note.)
25	Roll pin
26	Shift lever component
27	Key
28	Control end
29	Spring and washer
30	Shift lever shaft
31	Oil seal (See Oil Seal (Shift Lever Component) Disassembly Note.)
32	Oil passage

Oil Seal (Primary Shaft) Disassembly Note

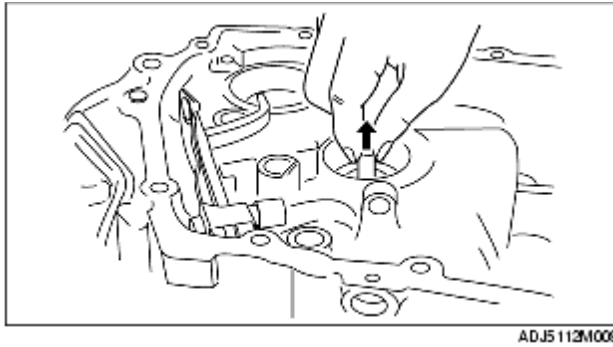
1. Remove the oil seal using a flathead screwdriver.



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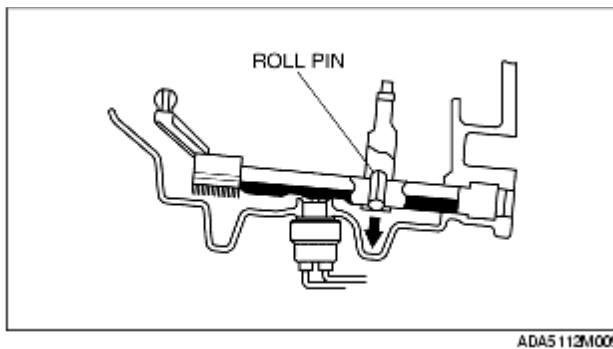
Bearing Race (Secondary Shaft) Disassembly Note

1. Remove the bearing race by lifting it and the funnel out together.



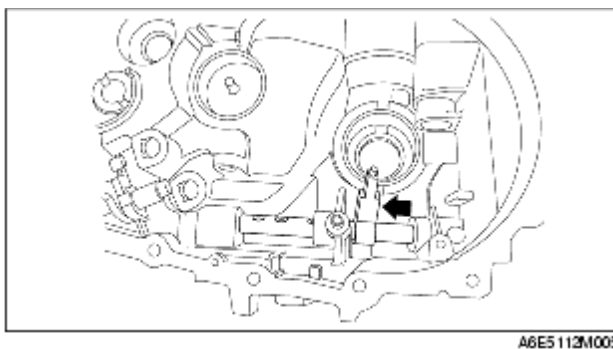
Roll Pin Disassembly Note

1. Align the groove for removal of the clutch housing pin with the position of the roll pin, then tap the pin out using a pin punch.



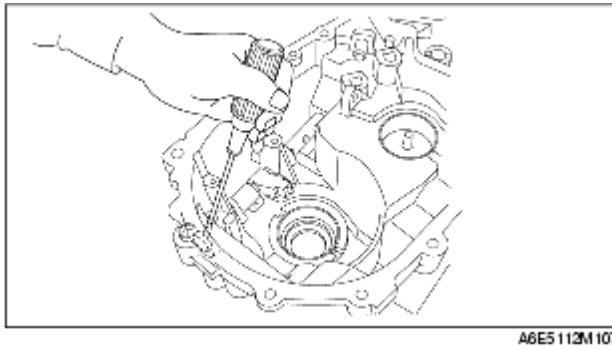
Control Rod Disassembly Note

1. Move the control rod in the direction of the arrow.



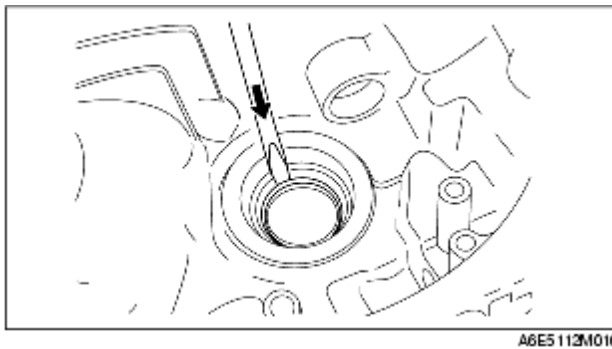
2. Using a flathead screwdriver and hammer, make a hole on the cap.

3. Pry the seal cap off, putting the flathead screwdriver into the hole, made in Step 2, from the inside of the transmission.



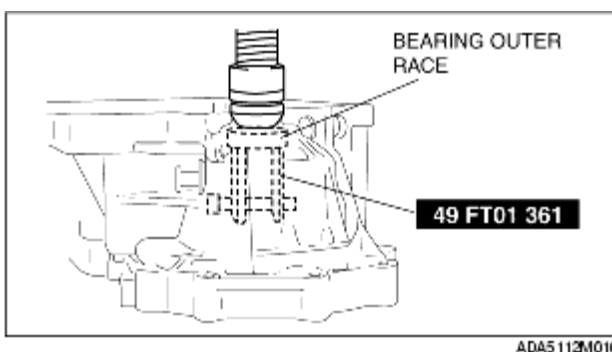
Oil Seal (Differential) Disassembly Note

1. Remove the oil seal using a flathead screwdriver.



Bearing Race (Differential) Disassembly Note

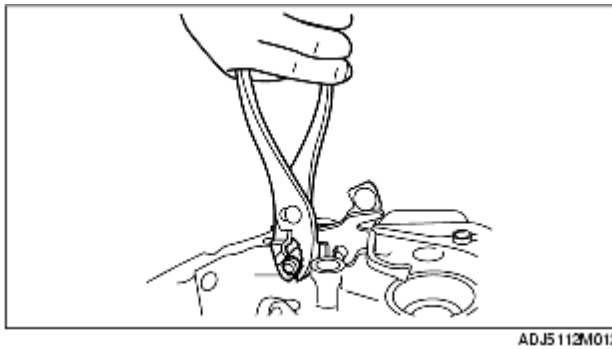
1. Remove the bearing outer race using the SST.



Reverse Lever Shaft Disassembly Note

1. Remove the roll pin using pliers.

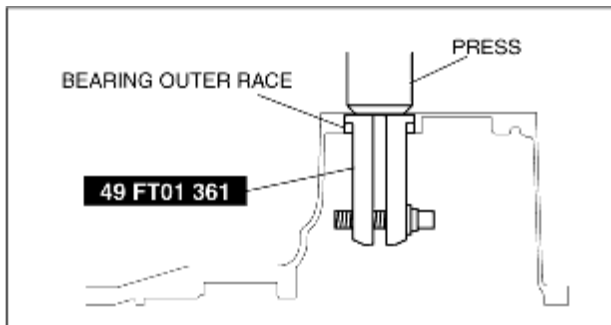
2. Protect the reverse lever shaft with a rag and use pliers to remove the shaft.



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Bearing Race (Transaxle Case) Disassembly Note

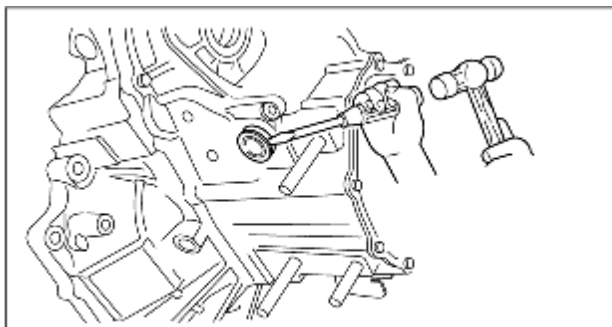
1. Remove the bearing race using the **SST**.



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Oil Seal (Shift Lever Component) Disassembly Note

1. Remove the oil seal using a flathead screwdriver.



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